



Dart Aerospace Ltd.
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D2153
Job Sheet 205317



Part No: D2153

Job Qty: 10 pcs

Part Name: Door Prop



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/7/20

Job Tracking No:

Due Date: 1/31/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP: E 02.07.08 Re-format KJ/RF IPP: Rev F 17.05.26 As per DWG RevB DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
130	Small Fab - 1	10 pcs	1/31/20	1/31/20	0.00	0.43	Small Fab - 1		DAS 58 9-89 APR 02 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
140	QC 5	10 pcs	1/31/20	1/31/20	0.00	0.00	QC 5 - 10		DAS 40 9-89 APR 06 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
150	Packaging 3-1 - Stock - B4B	10 pcs	1/31/20	1/31/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		

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				Packaging 3 - 3 - B4B ✓	ST36280
				Packaging 3 - 4 - B4B	9-89
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	APR 06 2020
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
160 QC 21 - SA	10 pcs ✓	1/31/20	0.00 0.00	QC 21 - SA - 21 ✓	ST362
				QC 21 - SA - 7021	APR 06 2020
				QC 21 - SA - 53-89	

Part Op 130 - (Small Fab) 1- Assemble as per Dwg D2153 2- Remove Spring Lift name and address with Acetone, leave only
 Descriptions: warning: "DO NOT OPEN HIGH PRESSURE"

140 - (QC5- Inspect part completeness to step on W/O)

150 - (Identify as per dwg & Stock Location: _____)

160 - (QC21- Final Inspection - Work Order Release)

015317

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3015-3	Locknut	20 pcs (2 ea)	130-Small Fab - 1	5240908
NAS1149D0563J	Washer	20 Ea (2 ea)	130-Small Fab - 1	5152640
D5479-1	Door Prop	10 pcs (1 ea)	130-Small Fab - 1	5240901
SL69-BS	Ball Stud	20 pcs (2 ea)	130-Small Fab - 1	5240908

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
130-Small Fab - 1	D3015-3	20	358	0
	D5479-1	10	18	0
	NAS1149D0563J	20	947	0
	SL69-BS	20	456	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Eng. (Non-AW) ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Water Jet ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Supplier Quality ☐</td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier Quality ☐																																
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Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)																																													
Description Work Order Deviation			Disposition																																														
			Completed By																																														
			Lead hand / Supervisor																																														
			QC / QA Coordinator																																														
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Container No: S268478



Part: D2153

Job No: 205317

Serial No/Batch: S268478

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/02/20